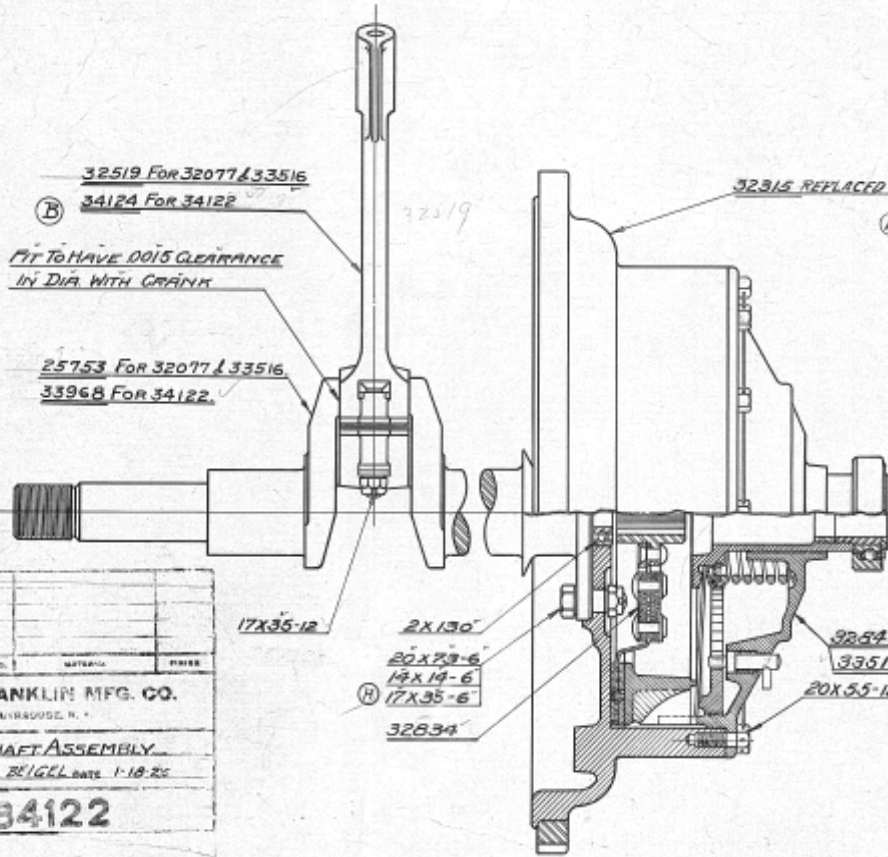


1102E
32077

ALL MACHINED DIMENSIONS NOT IN DECIMALS HAVE A LIMIT OF .0005
THREADS TO FIT GAUGE WITHOUT PERCEPTIBLE SHAKE

CHANGE	DESCRIPTION	DATE
B	REVISED 11/72	9-25-24
C	GEN CHG. RETRACK	10-22-24
D	REPLACED 32077 SEE SPEC.	6-11-25
E	REPLACED 32315 SEE SPEC.	9-15-25
F	REPLACED 32316 SEE SPEC.	1-18-26
G	RESCIND CHG. F. 11/16/0-04W 34122	5-19-26
H	CHG. 17X35-6 TO 17X35-6	1-27-27



STAMP 16 ON FLYWHEEL AS SHOWN
16 ON CLUTCH COVER TO LINE UP
WITH 16 ON FLYWHEEL
BOTH TO BE IN LINE WITH 186 CRANK
PINS AS SHOWN

32519 For 32077 & 33516
34124 For 34122

FIT TO HAVE .0015 CLEARANCE
IN DIA. WITH CRANK

25753 For 32077 & 33516
33968 For 34122

32315 REPLACED BY 33772 SEE SPEC.

17X35-12

2X130

20X23-6

18X14-6

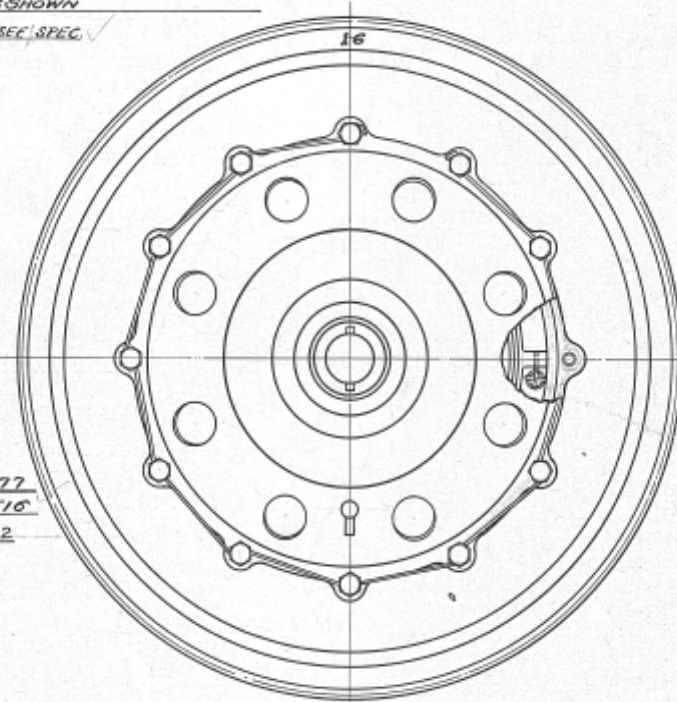
17X35-6

32834

32847 For 32077

33515 For 33516

20X55-12 & 34122



MUST BE IN PERFECT DYNAMIC BALANCE WITH CLUTCH
BEFORE CONNECTING RODS ARE ASSEMBLED

IF-A	ALL	I	REVISION	DATE
H. H. FRANKLIN MFG. CO. SYRACUSE, N. Y.				
CRANKSHAFT ASSEMBLY				
DR. ROGERS OR BEIGEL DATE 1-18-25				
34122				

IF-A	ALL	I	REVISION	DATE
H. H. FRANKLIN MFG. CO. SYRACUSE, N. Y.				
CRANKSHAFT ASSEM.				
DR. ROGERS OR BEIGEL DATE 6-2-25				
REPLACES 32077 SEE SPEC				
33516				

IF-A	ALL	I	REVISION	DATE
H. H. FRANKLIN MFG. CO. SYRACUSE, N. Y.				
CRANKSHAFT ASSEMBLY				
DR. ROGERS OR BEIGEL DATE 4-2-23				
REPLACES 32077 SEE SPEC				
32077				